

PALLET CHANGER





SERIES SPP

▶ PRODUCT ADVANTAGES

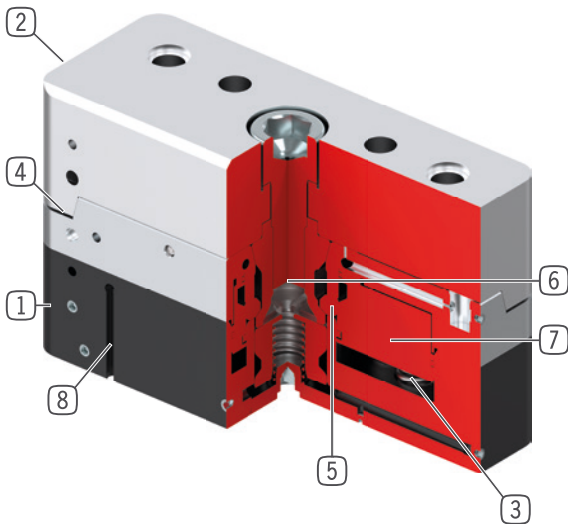


- ▶ Maximum clamping and holding force
- ▶ Slim design for maximum utilization of the machine space
- ▶ Sensing of clamping state and pallet presence
- ▶ Reliable handling thanks to cleaning function and spring accumulator

▶ SERIES CHARACTERISTICS

 Magnetic field sensor	●
 Protected against corrosion	●
 Pins compatible with reference system	●
 Torque support	●
 PLUS connection	●
 Pneumatic	●
 Form fit	●
 Low height	●

► BENEFITS IN DETAIL



- ① **Pallet changer**
- For robot side assembly
- ② **Pallet coupling**
- For mounting on the pallet/workpiece side
- ③ **Spring accumulator**
- energy storage in case of drop in pressure
- ④ **Torque support/rotation lock**
- High snapshot
- ⑤ **Locking**
- Positive locking by means of clamping segments
- ⑥ **Clamping pin**
- Power transmission between pallet coupling and pallet changer
- ⑦ **Drive**
- Double-acting pneumatic rotor cylinder
- ⑧ **Piston position sensing**
- Via magnetic field sensors, on both sides

► TECHNICAL DATA

Installation Size	Pull-in force [kN]	Pull-in force with PLUS connection [kN]	Operating pressure [bar]
138	10.0	22.0	4.5 ... 7

► FURTHER INFORMATION IS AVAILABLE ONLINE



All information just a click away at: www.zimmer-group.com. Find data, illustrations, 3D models and operating instructions for your installation size using the order number for your desired product. Quick, clear and always up-to-date.

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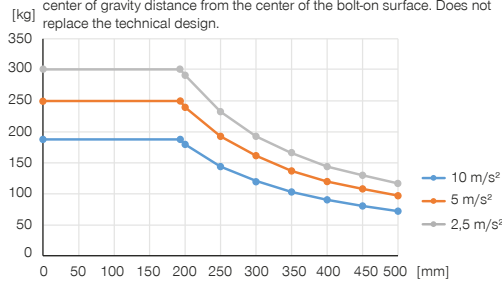
INSTALLATION SIZE SPP138

▶ PRODUCT SPECIFICATIONS



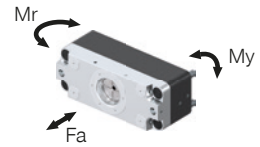
▶ Variable installation position

Shows the maximum handling weight as a function of acceleration and the center of gravity distance from the center of the bolt-on surface. Does not replace the technical design.



▶ Forces and moments

Shows static forces and moments which may impact on the pallet changer when locked.



	Aluminum	Steel
Mr [Nm]	1250	2000
My [Nm]	650	650
Fa [N]	10000	10000
Fa PLUS [N]	22000	22000

▶ RECOMMENDED ACCESSORIES



ENERGY SUPPLY



GVM5
Straight Fittings - Quick Connect Style



WVM5
Angled Fittings - Quick Connect Style



SENSORS



MFS01-S-KHC-P1-PNP
Magnetic field sensor angled, cable 0.3 m - M8 connector



CONNECTIONS / OTHER



SPP138KS-B
Pallet coupling steel



SPP138KA-B
Pallet coupling aluminum

► Technical data	
Order no.	SPP138-B
Operation	pneumatic
Pull-in force [kN]	10.0
Pull-in force with PLUS connection [kN]	22.0
Operating pressure [bar]	4.5 ... 7
Rotation prevention	Yes
Air cleaning	Yes
Piston position sensing	electric
Repetition accuracy [mm]	0.020
Operating temperature [°C]	-10 ... +70
Material	Tempered stainless steel/aluminum
Weight [kg]	2.4

